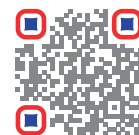


SCISSOR CLAMP - SERIES 100



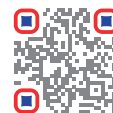
Clamp range 1/8 - 12" / 10 - 330 mm o/d

FIT-UP PRO

AN    GROUP BRAND

PRODUCT BROCHURE

www.FIT-UP-PRO.com



The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).

The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.

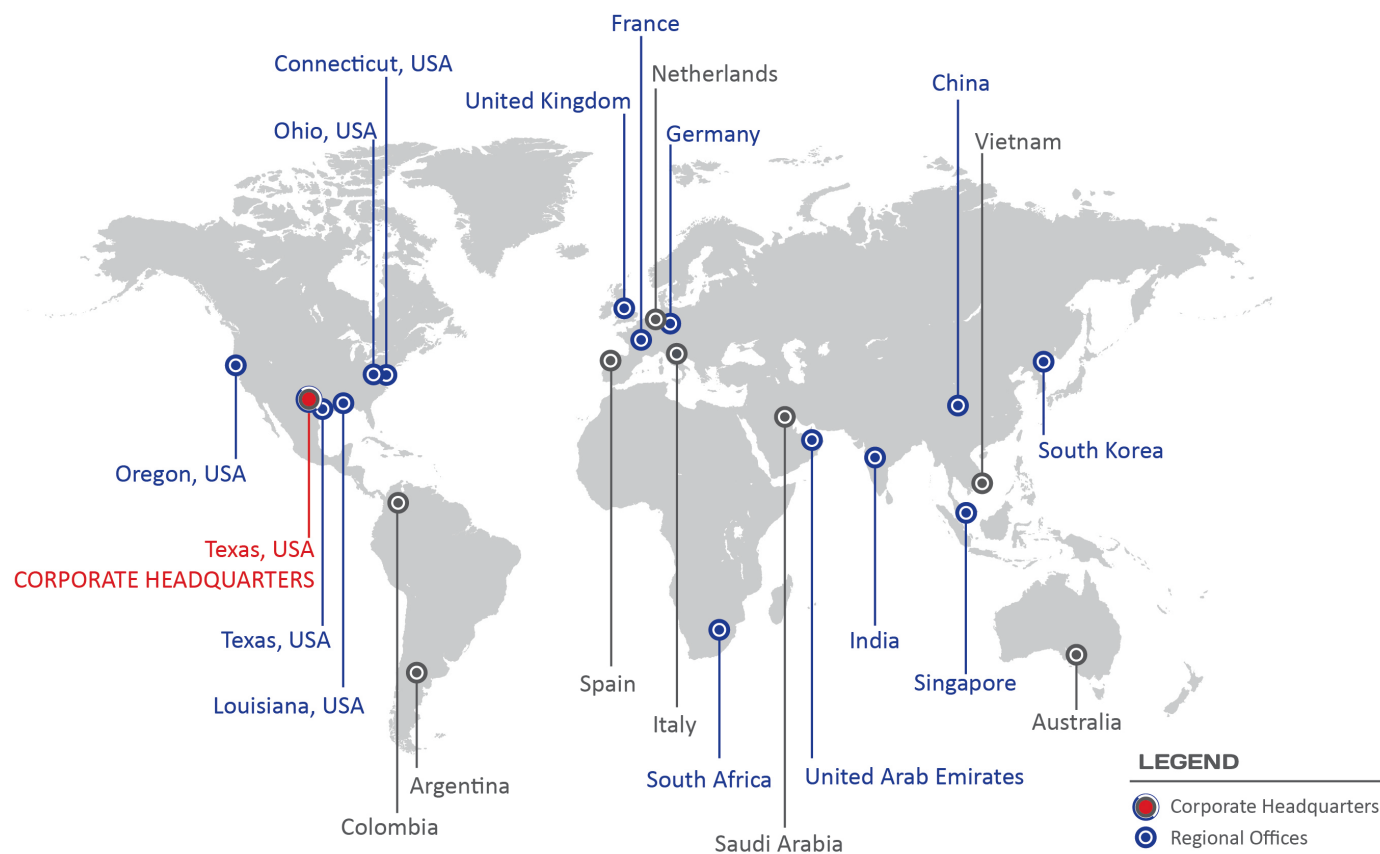
Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.

With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE





Fit-Up Pro is a specialized brand within the S.F.E. Group portfolio, dedicated to providing high-quality tools and equipment for welding fit-up, alignment, and pipe fabrication. Known for its precision-engineered solutions and robust performance in the field, **Fit-Up Pro** supports professional welders and fabricators across industries such as oil & gas, shipbuilding, construction, and manufacturing.

Following the strategic acquisition of Sumner Manufacturing in 2025, a renowned name in lifting and welding tools, the **Fit-Up Pro** product portfolio has significantly expanded and strengthened, broadening its offering and enhancing its ability to meet the diverse needs of modern fabrication environments.

Today, **Fit-Up Pro** offers a comprehensive range of pipe clamps, alignment tools, flange spreaders, spacing wedges, and other essential equipment designed to improve job site and workshop productivity, ensure safety, and deliver consistent fit-up accuracy. Every product reflects the S.F.E. Group's commitment to innovation, quality, and supporting tradespeople with the right tools to get the job done right.

With global availability through the S.F.E. Group's extensive distribution network, **Fit-Up Pro** is the go-to brand for fit-up and welding professionals seeking reliable, performance-driven solutions.

Fit-Up Pro's products are always nearby available within the S.F.E. Group global network and can be consulted on the dedicated website: www.FIT-UP-PRO.com

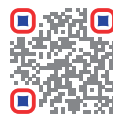
INDUSTRIES SERVED



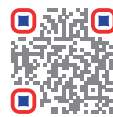
OUR BRANDS



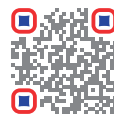
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SERIES 400



SERIES 500



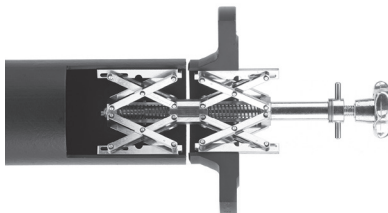
SERIES 100

Specialist pipe welding alignment clamps for steel or stainless steel

SPIDER CLAMP - SERIES 400

This model has two independent expanding clamps, allowing independent alignment of two hollow cylindrical components of different diameters. The bottom expanding clamp is inserted and clamped in the pipe by means of the knob.

Then the other part (e.g. a flange) is placed over the top expanding clamp and clamped by means of the hand-bar. This model is specially suited for heavy parts. All locating rails are in stainless steel.



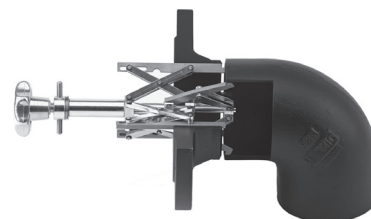
NEW PART NO	OLD SUMNER PART NO	CLAMPING RANGE I/D		WEIGHT	
* 400-1 SS	784100	2 - 6"	54 - 140 mm	3.31 lbs	1.50 kg
* 400-2 SS	784102	4 - 8"	85 - 220 mm	9.15 lbs	4.15 kg
* 400-3 SS	784103	6 - 14"	120 - 350 mm	26.01 lbs	11.80 kg
* 400-4 SS	n/a	8 - 20"	180 - 520 mm	65 lbs	30.00 kg
* 400-5 SS	n/a	16 - 36"	400 - 940 mm	145 lbs	65.00 kg

** Suitable for stainless steel*

ELBOW SPIDER CLAMP - SERIES 500

This model with two independent clamps is used for clamping flanges of all kinds and similar parts to elbows and pipe-bends of various diameters.

The lower expanding clamp has strong gripping feet which insert into the bend and are tightened by means of the knob. Then the other part (e.g. a flange) is placed over the top expanding clamp and clamped by means of the hand-bar.



PART NO	CLAMPING RANGE I/D		WEIGHT	
* 500-1 SS	2 - 4"	54 - 115 mm	2.53 lbs	1.15 kg
* 500-2 SS	4 - 7"	85 - 195 mm	7.05 lbs	3.20 kg
* 500-3 SS	6 - 12"	120 - 315 mm	21.16 lbs	9.60 kg

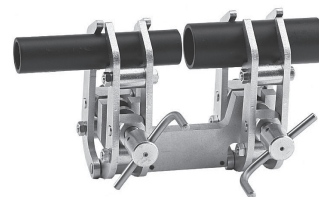
** Suitable for stainless steel*

SCISSOR CLAMP - SERIES 100

For quick and accurate alignment of pipes of equal or differing diameters on a common centre line.

Automatic diameter compensation. There's no need to make additional adjustments.

All parts stay easily accessible for welding.



PART NO	CLAMPING RANGE O/D		WEIGHT	
* 100-1 SS	½ - 3"	10 - 70 mm	4.85 lbs	2.20 kg
* 100-2 SS	1.5 - 5"	40 - 140 mm	11.90 lbs	5.40 kg
* 100-3 SS	2.5 - 12"	75 - 330 mm	55 lbs	25.00 kg

** Suitable for stainless steel*

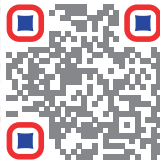


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FIT-UP PRO

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MATERIAL LIFTS

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